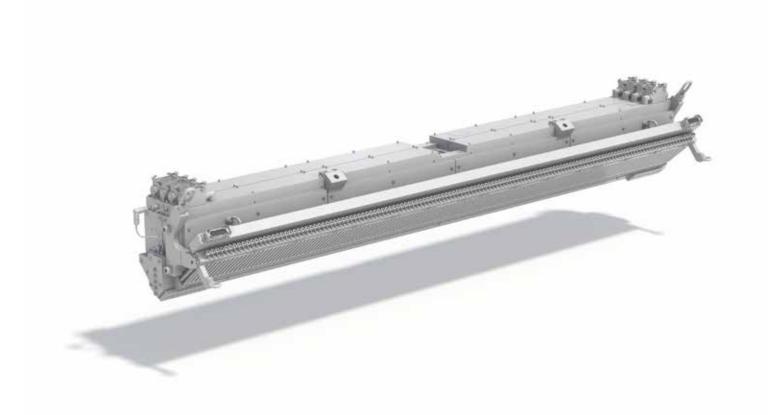


The Extrusioneers



Flat die Cast film

Flat dies for the production of monolayer and multilayer cast films. Fine profile control by manual or automatic flex lip adjustment. Perfect film quality due to optimized external or internal deckling systems for a minimum distance between the die gap and the casting roll. Reduced raw material costs by internal edge encapsulation.

Flat die Portfolio for cast film

Type Applications	Two-part die body with flex lip in the upper die body with an adjustment range of 2.5 mm CPP film, CPE film, barrier film for food	Options	Die lip adjustment: Manual push, manual push with differen- tial adjustment, manual pull/push combination, automatic push, automatic pull/push
Raw materials	packaging, hygiene film, medical film, technical film, surface protection film, etc. PP homo, PP copo, PET, LDPE, LLDPE, HDPE,		Width adjustment: External or internal deckling, combination of internal and external deckling, internal deckling with edge encapsulation
Naw materials	PA6, EVOH, EVA, TPU, PLA, etc.		Edge encapsulation
Width range	75 - 8000 mm		Die lip heating
			Rapid Flex
Die gap range	0.05 – 1.2 mm		Die body insulation
			Lipinserts
			PAM Option
		Surface coatings	Chrome, multilayer chrome, CrN mod, special polymer coating, tungsten carbide

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